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blocks. Maximum
size for a block is
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connected directly
to the PLC either
through a serial
port or through the
Ethernet
connection.

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programming
manual, Author: Joh
nnyJohnson2632,
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pages, Page: 1,

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network you must set the IP address, using the Initial IP Address software tool. After setting the IP address, connect the RX3i and the computer running the programming software to the Ethernet Interface. For detailed information on

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connection via

Ethernet TCP/IP,

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foundation for
Industrial Internet
connectivity. It is a
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PROFINET

Operation Overview

An RX3i PROFINET

Scanner (PNS)

uses PROFINET

communications for

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data exchange. The same network can also be used for basic Ethernet communications, but use of a separate Ethernet network and RX3i Ethernet interface is recommended.

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software. These
communications use

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the GE Fanuc SRTP
and Ethernet Global
Data (EGD)

protocols over a
four-layer TCP/IP
(Internet) stack.

Features of the
RX3i Ethernet
Interface include:

The Ethernet
Interface

implements the
capabilities of a
Class 1 and Class 2

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device. Full PLC programming and configuration services. Firmware upgrades from the PLC

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The
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CPE310 can be
used to perform
real time control of

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machines,
processes, and
material handling
systems. The CPU
communicates with
the programmer via
the internal
Ethernet port or a
serial port. It
communicates with
I/O and Intelligent
Option modules
over a dual
PCI/serial

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backplane.

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CPUs, IC695CPE31
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Reference Manual,
GFK-2222V or
later. The Cap Pack
may be removed
and replaced while
power is applied to
the Energy Pack

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(hot swapping.)

CAUTION. When hot swapping Cap Packs, do not cycle power until the new Cap Pack is fully charged and operational. Cycling power before the STAT LED is solid green can result in

PACSystems* RX3i
Energy Pack

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IC695ACC402

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Additional

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Solution ...

Logic Control

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modular and
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understanding and
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